

5/8/2018

MAY 23 2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-559-013
Job Sheet 177212



Part No: D206-559-013

Job Qty: 3 ea

Part Name: 206L Series / 407 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/22/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV L SHEET 7 IPP Rev:J 04.02.17 Blank size changed KJ/JLM IPP Rev:K 07-01-02 Was K10008 JLM
IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified
by:EC IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified By:EC IPP Rev G 10.10.04 per DSI9527
EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	6/22/18	6/22/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 21 2018
160	Packaging	3 pcs	6/22/18	6/22/18	0.00	0.00	Packaging1-2		JUL 07 2018
170	QC	3 pcs	6/22/18	6/22/18	0.00	0.00	QC4		
175	DC	3 pcs	6/22/18	6/22/18	0.00	0.00	DC		
180	Packaging	3 pcs	6/22/18	6/22/18	0.00	0.00	Packaging3-1		
190	QC21-FG	3 Ea	6/22/18	6/22/18	0.00	0.00	QC21		JUL 05 2018

Part Op 175 - Photocopy bluefile and create labels per PPP D206-559-013 CHG006
Descriptions: 180 - Identify and pack for shipping as per PPPD206-559-013 LOCATION: FG013

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	36 Ea (12 ea)	90-Start up Operation	
AN4-20A	Bolt	36 Ea (12 ea)	90-Start up Operation	
D2182B050	Clamp Cushion Black 5.0 " Long	18 Ea (6 ea)	90-Start up Operation	
D2274	Radius Block	36 Ea (12 ea)	90-Start up Operation	
D2432	Bearpaw 19" X 24"	6 Ea (2 ea)	90-Start up Operation	5080991
D2438	Clamp	18 Ea (6 ea)	90-Start up Operation	
D2529	Washer	36 Ea (12 ea)	90-Start up Operation	
D2732-050	Rubber Cushion - 5"	18 Ea (6 ea)	90-Start up Operation	
MS21042L4	Nut	36 Ea (12 ea)	90-Start up Operation	
NAS1149D0463J	Washer	72 Ea (24 ea)	90-Start up Operation	



Container No: S083085



Part: D206-559-013

Job No: 177212

Serial No/Batch: S083085

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-17A	36	164	0
	AN4-20A	36	170	0
	D2182B050	18	146	0
	D2274	36	458	0
	D2432	6	38	0
	D2438	18	97	0
	D2529	36	2,173	0
	D2732-050	18	145	0
	MS21042L4	36	3,311	0
	NAS1149D0463J	72	7,036	0
Part Specifications				
Specifications could not be found.				

Plex 5/8/18 11:54 AM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003999	S083081	AN4-17A	Bolt	S056003	ST343	36
003999	S083082	AN4-20A	Bolt	S054106	ST343	36
003999	S038941	D2182B050	Clamp Cushion Black 5.0 " Long	S038940	ST639	8
003999	S083080	D2182B050	Clamp Cushion Black 5.0 " Long	S068805	ST639	10
003999	S083059	D2274	Radius Block	s067935	ST006	36
003999	S083075	D2438	Clamp	S057738	ST542	18
003999	S083058	D2529	Washer	s035698	ST008	36
003999	S083040	D2732-050	Rubber Cushion - 5"	S038903	ST010	18
003999	S083037	MS21042L4	Nut	S067898	ST303	36
003999	S083036	NAS1149D0463J	Washer	S067900	ST263	72

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1:

S048279 x 18

Plex 6/21/18 3:04 PM dart.quirion.sonia

Change Record

PAGE 1 OF 1

Part Number: D206-559-013

Description: BEARPAW INSTALLATION (206/407)

[illegible]

REFERENCE ONLY

DART AEROSPACE LTD.

D206-559

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT ?
8	12	8	12	8	12		AN4-20A	BOLT ?
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

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Revision: L
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